




# The Bay & Bow





## Add Detail and Style to Your Home

Highlight the style of your home with our high quality bay and bow windows.

Features such as an insulated seatboard and an internal panning system deliver maximum weather protection while providing added living space.

Alliance bays and bows can be customized to compliment your home's architecture. Choose from a variety of available configurations and widths. Center and end vents are available as picture windows, double hungs, or casements in the combination you choose. Jamb depths can also be customized to suit your needs.

All bay and bow models, utilizing the Hawthorne series, come standard with the Alliance Window Systems' Innovative<sup>®</sup> insulating glass package, full Clear-View screens, and the industry's best warranty.



## Bay & Bow Standard Features

- Two wood species are available—Oak or Birch.



- Insulated seatboards are 3" thick with an R-9 insulating value.

- The interior edge is finished with an edge banding.
- The interior has pre-mitered interior stops.
- Internal panning system provides the ultimate protection against water infiltration.



Exposed Plywood Edge

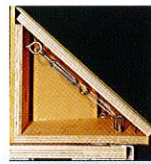


Edge Banding

- Adjustable turn-buckled cable support system supports the frame from the top.



Adjustable Hanging Support System



Hanging System can be used in conjunction with Bay/Bow pre-fabricated roof.

## Options



- Insulated seatboards are 5" thick with an R-21 insulating value.

- Interior casing (oak or maple) 2.25" Colonial style or 3.5" Colonial style. (Note: Casing can be ordered unfinished or prefinished to match the interior finish of the bay.)
- Wood interior is available unfinished or prefinished:
  - Coated White or Tan (solid stain)
  - Three woodgrain colors (stain): Dark Oak, Cherry or Light Oak
- Prefinished white exterior knee braces, 6" through 24".



Deluxe Knee Brace



Look for the ENERGY STAR label on qualified products.

## Exterior & Interior Colors\*

You'll appreciate the many colors available in our Bay & Bow line. Customers can choose from 45 standard mix and match combinations available from our exterior color selections, and interior colors and woodgrain finishes. We can also custom match any exterior color!

\*Note: Colors and woodgrains shown are printed representations. Contact your local Alliance Window Systems® dealer to view actual samples.

Exterior color options are available on all Alliance Window Systems® products. When grids are ordered, the color will be made to match exterior frame color.

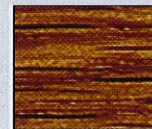
### Standard Interior Colors



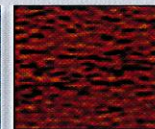
White



Tan



Dark Oak

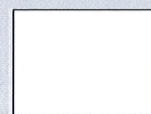


Cherry



Light Oak

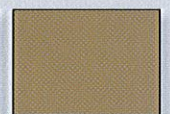
### Standard Exterior Colors



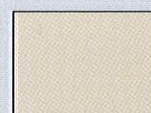
White



Tan



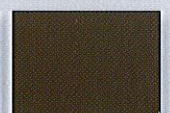
Clay



Ivory Cream



Dark Bronze



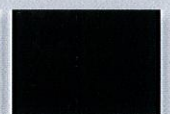
Terra Bronze



Forest Green



Royal Brown



Black



## Our Lifetime Warranty

Alliance is not just our name. It also accurately describes our approach to doing business, and it's why we can provide such an exceptional warranty on every window we offer for your consideration. A proud, independent regional fabricator of excellent experience and reputation meticulously crafts each of our windows. By linking these carefully selected and exceptional fabricators into a national network, or alliance, we are able to be so confident of the quality that is designed and built into our windows, we can back our entire product line with an unsurpassed warranty.

Of course, other window companies may also say they offer a warranty, but we urge you to carefully read their fine print. They may, for example, guarantee the vinyl extrusion, but what about all the moving parts or the insulated glass? The Alliance Assurance Plus® Limited Lifetime Warranty covers it all – for life! Even more remarkable, if a factory defect needs repair within the first five years, we will even provide the labor required.

Many windows leave you wide open to unpleasant surprises. Select a window from Alliance Window Systems® and you'll know it's backed by a warranty second to none.

Visit [midwaywindows.com](http://midwaywindows.com)



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